**S201装配线所需采集数据项对应.ddd文件数据列**

|  |  |  |  |
| --- | --- | --- | --- |
| **数据项** | **ID** | **产品名称** | **对应.ddd文件数据列** |
| 主要工艺参数 | mainparameter |  |  |
| 生产信息 | generateinformation |  |  |
| 当前检测产品名称 | productname | SC30 | 4 |
| J36R IPM | 4 |
| M30 | 4 |
| S201单温区 | 4 |
| S201双温区 | 4 |
| S101 | 4 |
| C206 | 4 |
| V301 | 4 |
| 不合格品数量 | counterrorproduct |  |  |
| 工 号 | jobnumber | SC30 | 8 |
| J36R IPM | 8 |
| M30 | 8 |
| S201单温区 | 8 |
| S201双温区 | 8 |
| S101 | 8 |
| C206 | 8 |
| V301 | 8 |
| 设备状态 | equipmentstatus |  |  |
| 当前状态 | 字：runstyle 图：runlight |  |  |
| 累计开机时间 | countruntime |  |  |
| 累计停机时间 | countstoptime |  |  |
| 点击返回 | returnback()函数 |  |  |
| 当前完成数量（质检数量） | countnum |  |  |
| 蒸发电阻 | evaporesi | SC30 | 9 |
| J36R IPM | 9 |
| M30 | 9 |
| S201单温区 | 9 |
| S201双温区 | 9 |
| S101 | 9 |
| C206 | 9 |
| V301 | 9 |
| 检测模式 | checkmodel | SC30 |  |
| J36R IPM |  |
| M30 |  |
| S201单温区 |  |
| S201双温区 |  |
| S101 |  |
| C206 |  |
| V301 |  |
| 除霜电流 | defrostcurrent | SC30 | 29 |
| J36R IPM | 29 |
| M30 | 29 |
| S201单温区 | 29 |
| S201双温区 | 29 |
| S101 | 29 |
| C206 | 29 |
| V301 | 29 |
| 脚霜电流 | fodefrcurrent | SC30 | 30 |
| J36R IPM | 30 |
| M30 | 30 |
| S201单温区 | 30 |
| S201双温区 | 30 |
| S101 | 30 |
| C206 | 30 |
| V301 | 30 |
| 吹脚电流 | footcurrent | SC30 | 31 |
| J36R IPM | 31 |
| M30 | 31 |
| S201单温区 | 31 |
| S201双温区 | 31 |
| S101 | 31 |
| C206 | 31 |
| V301 | 31 |
| 脸脚电流 | fafocurrent | SC30 | 32 |
| J36R IPM | 32 |
| M30 | 32 |
| S201单温区 | 32 |
| S201双温区 | 32 |
| S101 | 32 |
| C206 | 32 |
| V301 | 32 |
| 吹脸电流 | facecurrent | SC30 | 33 |
| J36R IPM | 33 |
| M30 | 33 |
| S201单温区 | 33 |
| S201双温区 | 33 |
| S101 | 33 |
| C206 | 33 |
| V301 | 33 |
| 新风外作电流（外循环） | outerloop | SC30 | 45 |
| J36R IPM | 45 |
| M30 | 45 |
| S201单温区 | 45 |
| S201双温区 | 45 |
| S101 | 45 |
| C206 | 45 |
| V301 | 45 |
| 新风内气电流（内循环） | innerloop | SC30 | 46 |
| J36R IPM | 46 |
| M30 | 46 |
| S201单温区 | 46 |
| S201双温区 | 46 |
| S101 | 46 |
| C206 | 46 |
| V301 | 46 |
| 温度门1全冷电流 | coldcurrentone | SC30 | 57 |
| J36R IPM | 57 |
| M30 | 57 |
| S201单温区 | 57 |
| S201双温区 | 57 |
| S101 | 57 |
| C206 | 57 |
| V301 | 57 |
| 温度门1全热电流 | hotcurrentone | SC30 | 56 |
| J36R IPM | 56 |
| M30 | 56 |
| S201单温区 | 56 |
| S201双温区 | 56 |
| S101 | 56 |
| C206 | 56 |
| V301 | 56 |
| 温度门2全冷电流 | coldcurrenttwo | SC30 |  |
| J36R IPM |  |
| M30 |  |
| S201单温区 |  |
| S201双温区 | 63 |
| S101 | 63 |
| C206 | 63 |
| V301 | 63 |
| 温度门2全热电流 | hotcurrenttwo | SC30 |  |
| J36R IPM |  |
| M30 |  |
| S201单温区 |  |
| S201双温区 | 64 |
| S101 | 64 |
| C206 | 64 |
| V301 | 64 |
| 震动值(cm/S/2) | vibrate | SC30 | 61 |
| J36R IPM | 61 |
| M30 | 61 |
| S201单温区 | 61 |
| S201双温区 | 68 |
| S101 | 68 |
| C206 | 68 |
| V301 | 68 |
| 噪声(db) | noise | SC30 | 59 |
| J36R IPM | 59 |
| M30 | 59 |
| S201单温区 | 59 |
| S201双温区 | 66 |
| S101 | 66 |
| C206 | 66 |
| V301 | 66 |
| 1档电流(A) | currvalueone | SC30 | 13 |
| J36R IPM | 13 |
| M30 | 13 |
| S201单温区 | 13 |
| S201双温区 | 13 |
| S101 | 13 |
| C206 | 13 |
| V301 | 13 |
| 2档电流(A) | currvaluetwo | SC30 | 17 |
| J36R IPM | 17 |
| M30 | 17 |
| S201单温区 | 17 |
| S201双温区 | 17 |
| S101 | 17 |
| C206 | 17 |
| V301 | 17 |
| 3档电流(A) | currvaluethree | SC30 | 21 |
| J36R IPM | 21 |
| M30 | 21 |
| S201单温区 | 21 |
| S201双温区 | 21 |
| S101 | 21 |
| C206 | 21 |
| V301 | 21 |
| 4档电流(A) | currvaluefour | SC30 | 25 |
| J36R IPM | 25 |
| M30 | 25 |
| S201单温区 | 25 |
| S201双温区 | 25 |
| S101 | 25 |
| C206 | 25 |
| V301 | 25 |
| 1档端压(V) | fanendpressone | SC30 | 15 |
| J36R IPM | 15 |
| M30 | 15 |
| S201单温区 | 15 |
| S201双温区 | 15 |
| S101 | 15 |
| C206 | 15 |
| V301 | 15 |
| 2档端压(V) | fanendpresstwo | SC30 | 19 |
| J36R IPM | 19 |
| M30 | 19 |
| S201单温区 | 19 |
| S201双温区 | 19 |
| S101 | 19 |
| C206 | 19 |
| V301 | 19 |
| 3档端压(V) | fanendpressthree | SC30 | 23 |
| J36R IPM | 23 |
| M30 | 23 |
| S201单温区 | 23 |
| S201双温区 | 23 |
| S101 | 23 |
| C206 | 23 |
| V301 | 23 |
| 4档端压(V) | fanendpressfour | SC30 | 27 |
| J36R IPM | 27 |
| M30 | 27 |
| S201单温区 | 27 |
| S201双温区 | 27 |
| S101 | 27 |
| C206 | 27 |
| V301 | 27 |
| 当前检测产品ID | cudeproid | SC30 | 2 |
| J36R IPM | 2 |
| M30 | 2 |
| S201单温区 | 2 |
| S201双温区 | 2 |
| S101 | 2 |
| C206 | 2 |
| V301 | 2 |
| 检测结果 | checkresult | SC30 | 3 |
| J36R IPM | 3 |
| M30 | 3 |
| S201单温区 | 3 |
| S201双温区 | 3 |
| S101 | 3 |
| C206 | 3 |
| V301 | 3 |
| 累计检测数量 | checknumber |  |  |
| 生产日期 | productdate | SC30 | 0 |
| J36R IPM | 0 |
| M30 | 0 |
| S201单温区 | 0 |
| S201双温区 | 0 |
| S101 | 0 |
| C206 | 0 |
| V301 | 0 |
| 生产时间 | producttime | SC30 | 1 |
| J36R IPM | 1 |
| M30 | 1 |
| S201单温区 | 1 |
| S201双温区 | 1 |
| S101 | 1 |
| C206 | 1 |
| V301 | 1 |
| 合格品数量 | rightcount |  |  |
| 不合格品数量 | errorcount |  |  |
| 设备开停机时间记录 | equipmentdowntimerecord |  |  |
| 设备累计开机时长 | countopentime |  |  |
| 设备累计停机时长 | countclosetime |  |  |